



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3572-041
Job Sheet 171827



DAS
21
9-89

Part No: D3572-041

Job Qty: 6 ea

Part Name: Guide



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No:

Due Date: 2/22/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV D IPP Rev:A New Issue 07-02-07 JLM IPP rev B revB dwg EC IPP Rev:C Removed D3572-7 Cap
07-06-11 JLM IPP Rev:D 08-05-27 Review process of IPP DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	2/21/18	2/21/18	0.00	0.00	Start Up Small Fab		BC
100	Packaging	6 pcs	2/21/18	2/21/18	0.00	0.00	Packaging1-4	N/A	BC
110	Small Fab	6 pcs	2/21/18	2/21/18	0.00	1.63	Small Fab-4		BC
120	QC	6 pcs	2/21/18	2/21/18	0.00	0.00	QC5		BC
130	Large Fab	6 pcs	2/21/18	2/21/18	0.00	5.83	Large Fab 2		BC
140	QC	6 pcs	2/21/18	2/21/18	0.00	0.00	QC9		CPC
150	QC	6 pcs	2/21/18	2/21/18	0.00	0.00	QC5		CPC
180	HandFinish	6 pcs	2/21/18	2/21/18	0.00	0.55	HandFinish1		BC
190	Powdercoat	6 pcs	2/22/18	2/22/18	0.00	0.39	Powdercoat3		BC
200	QC	6 pcs	2/22/18	2/22/18	0.00	0.00	QC3		BC
210	Packaging	6 pcs	2/22/18	2/22/18	0.00	0.00	Packaging3-1		BC
220	QC21-SA	6 Ea	2/22/18	2/22/18	0.00	0.00	QC21		BC

M 136370

START 1:35

OUT: 2:00 FINISH: 2:05

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6T1.000W.188	6061T6 Round Tube 1.00 X .188W	14.0400 ft (2.34 ea)	90-Start up Operation	
D3572-3	Guide	24 Ea (4 ea)	130-Large Fab	5081694
D3572-5	Bracket	6 Ea (1 ea)	130-Large Fab	

Job Allocations

Operation
90-Start up Operation
130-Large Fab



Container No: S064967



Part: D3572-041

Job No: 171827

Serial No/Batch: S064967

Revision:

Inspector:

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Allocated

0
0
0

18 2:47 PM dart.lacelle.linda

Date: 04/26/18